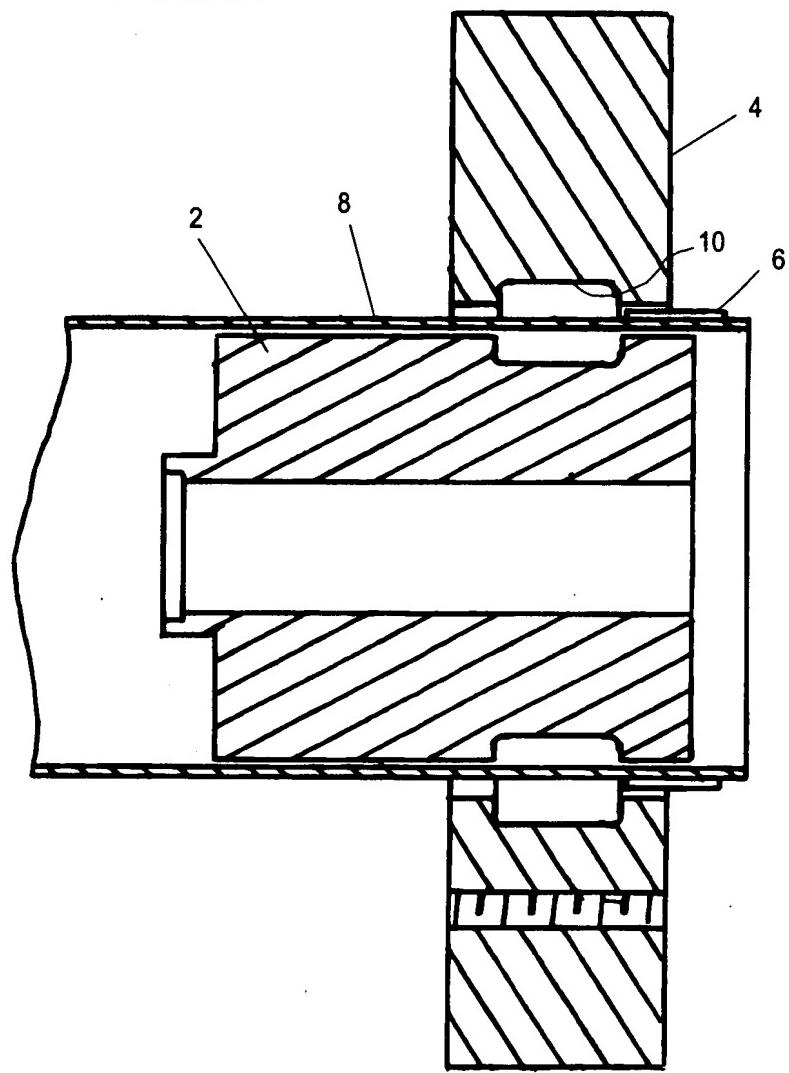


FIG.1



1.0051735 - 04-1002

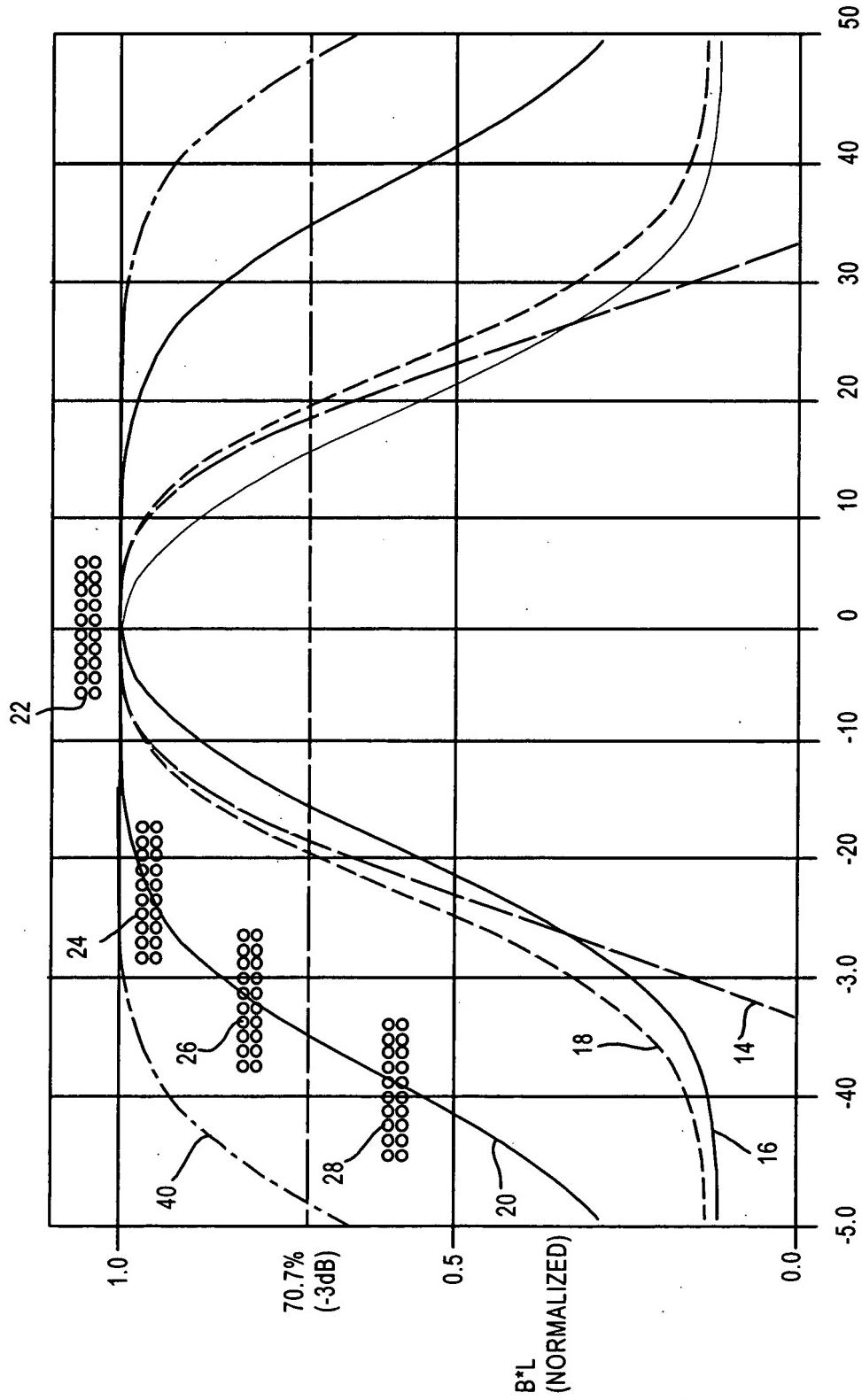


FIG.2  
POSITION (UNIT COIL LENGTHS)

FIG.3

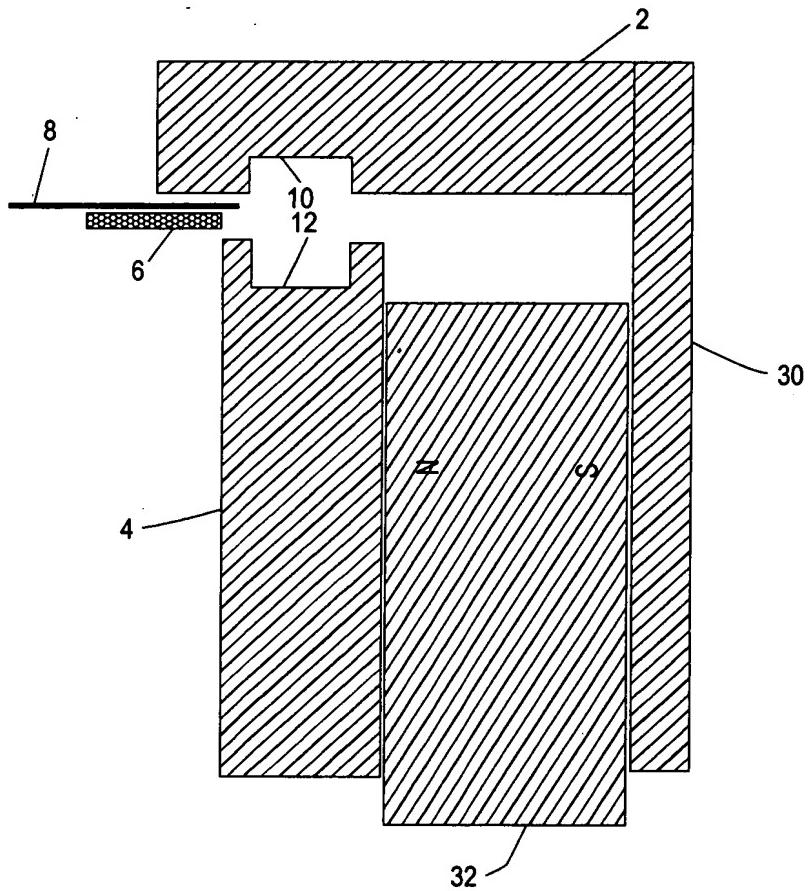
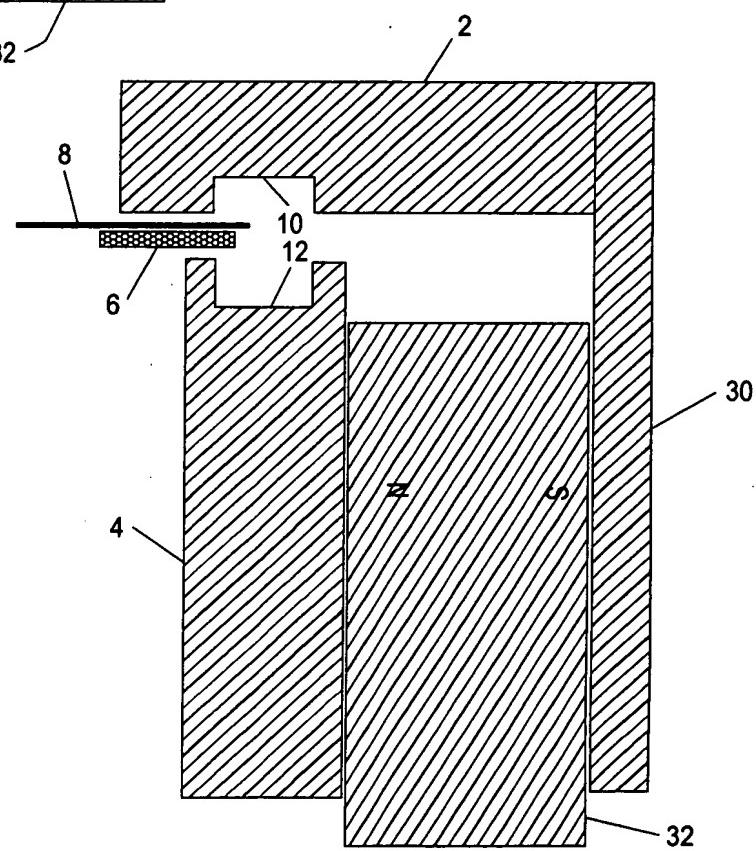


FIG.4



10051735 - 041002

1,005,175 - U.S. 1,000

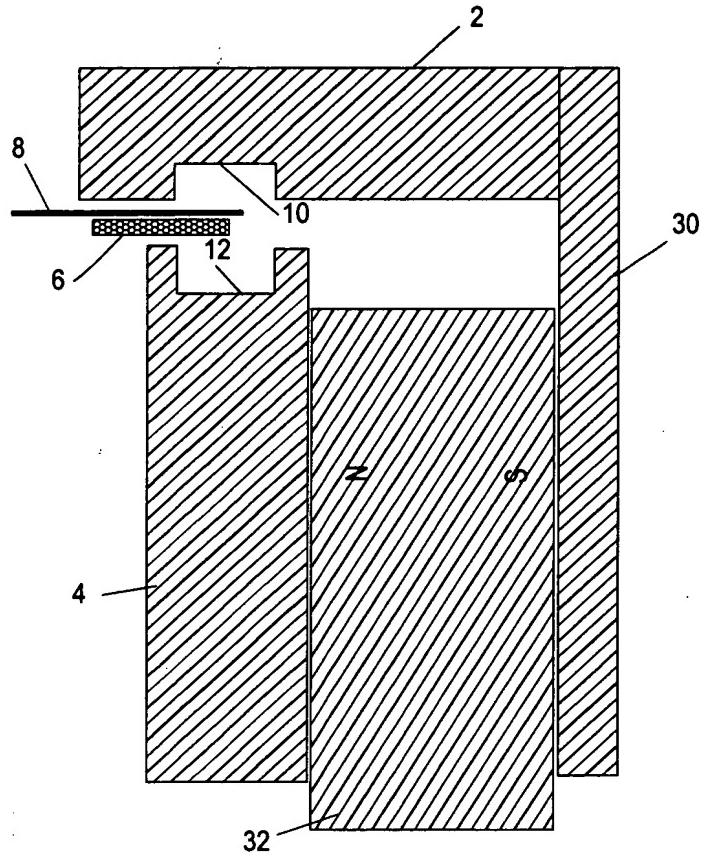


FIG.5

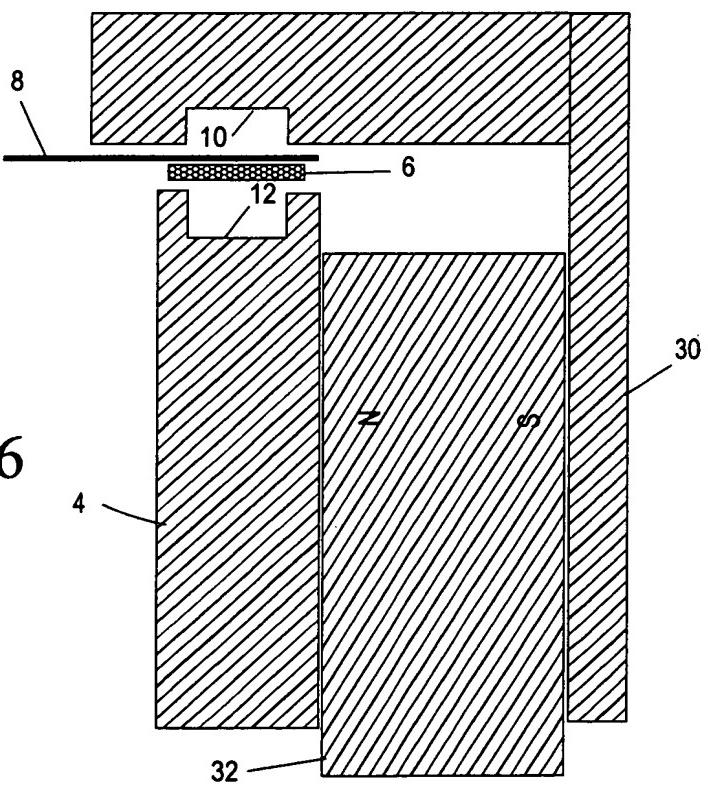


FIG.6

FIG.7

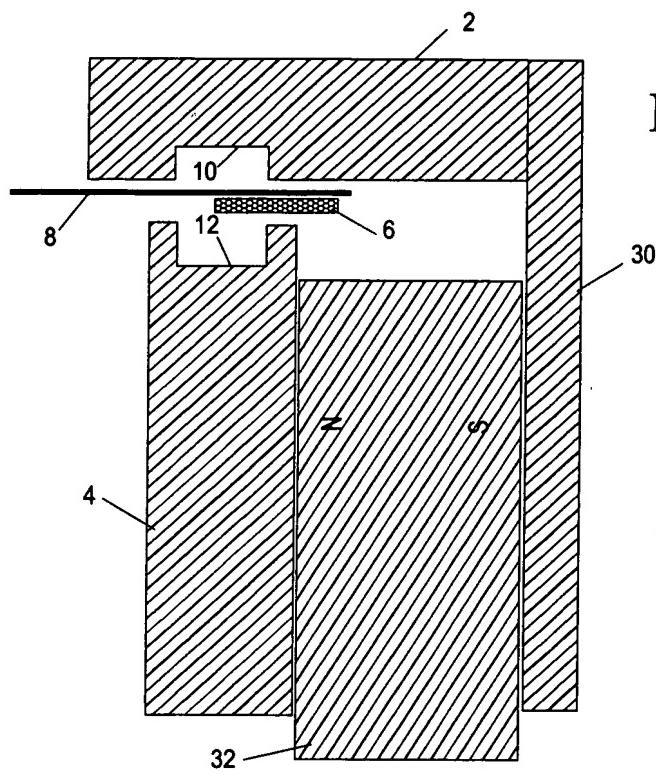


FIG.8

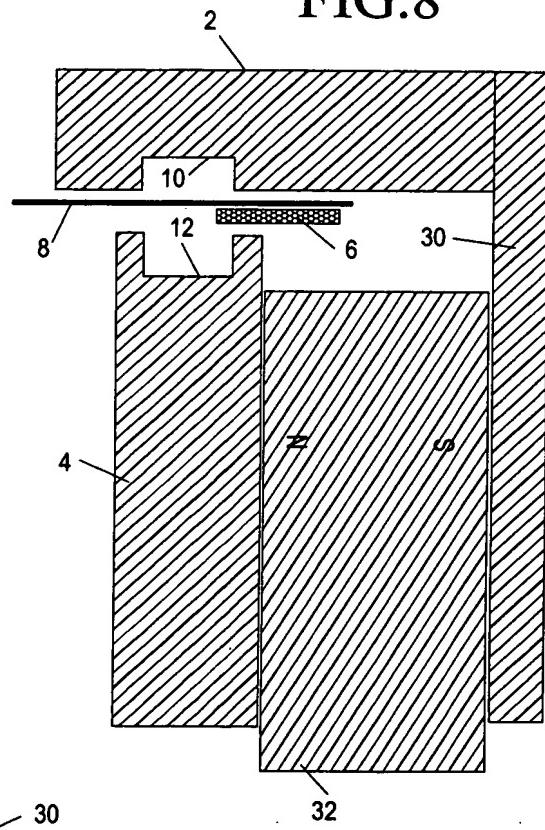


FIG.9

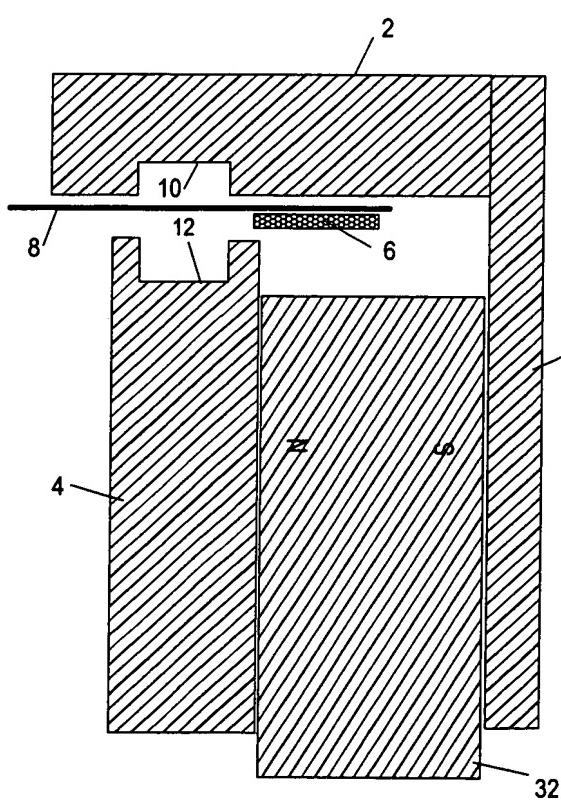


FIG.10A

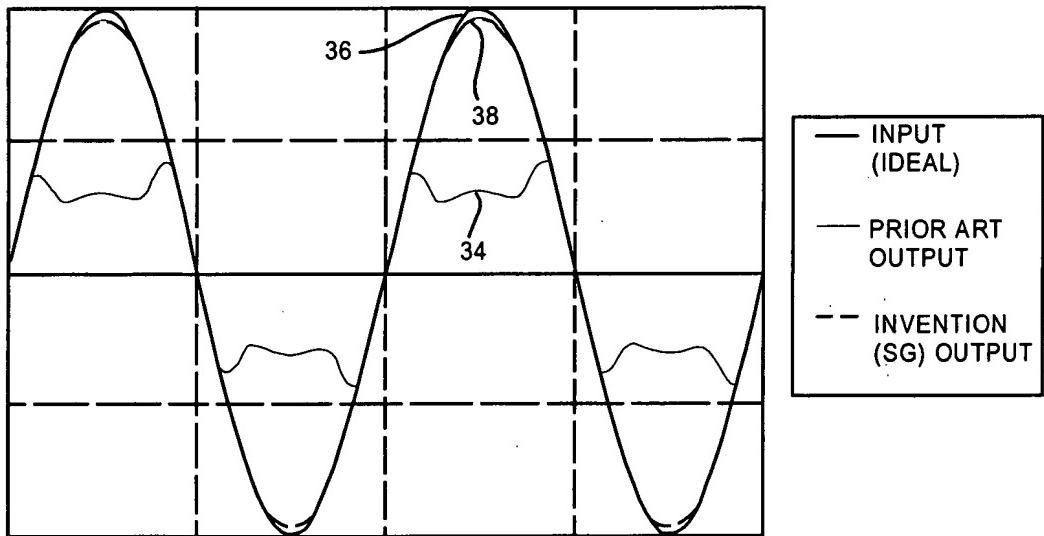
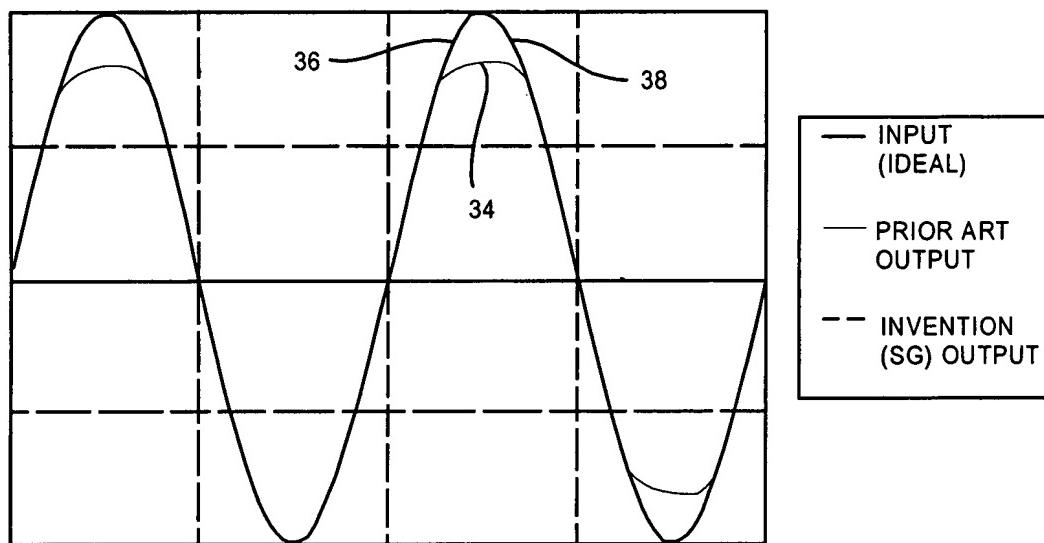


FIG.10B

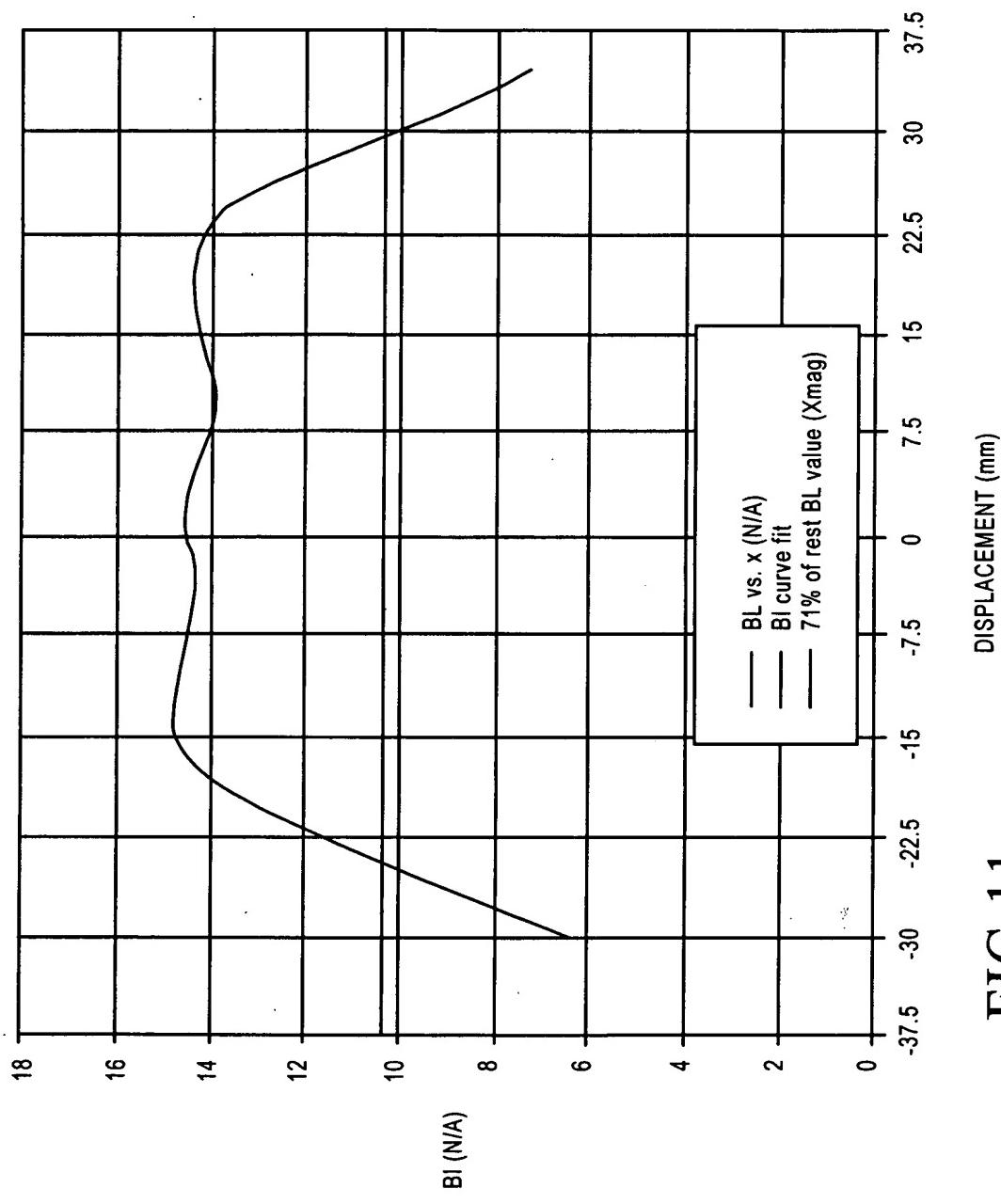
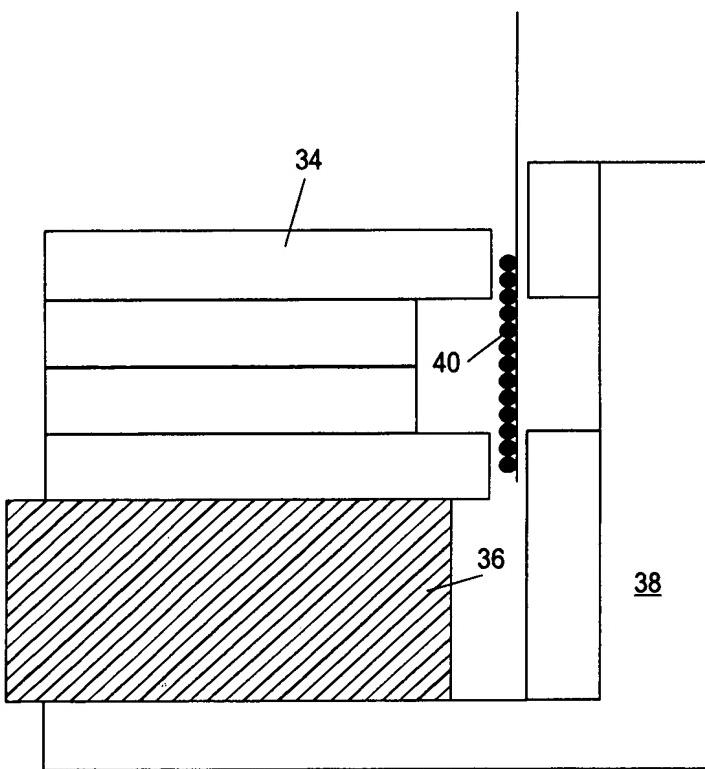


FIG. 11

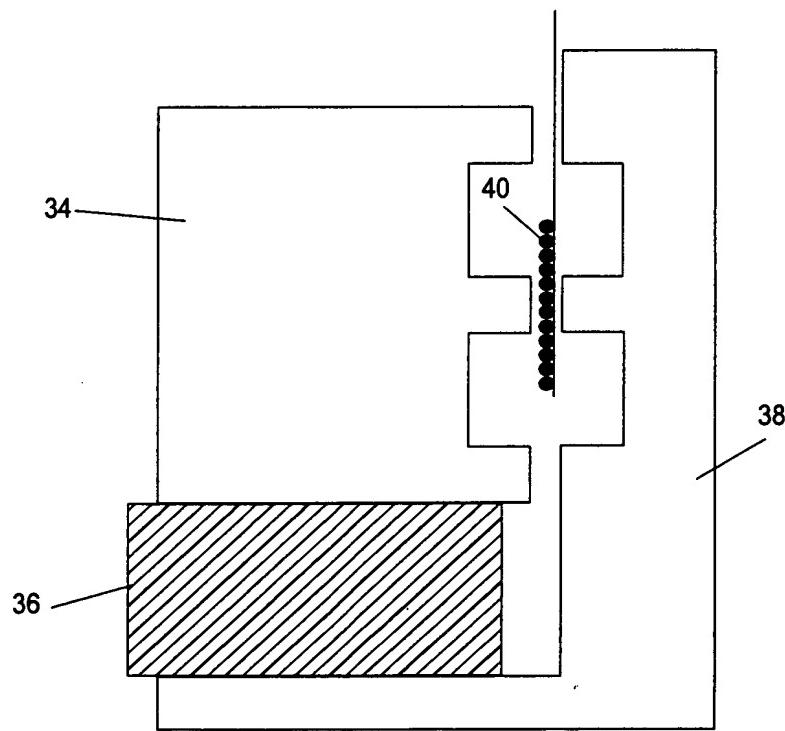
12

FIG.12



10051735 042062

FIG.13



1.0051735 " 0402

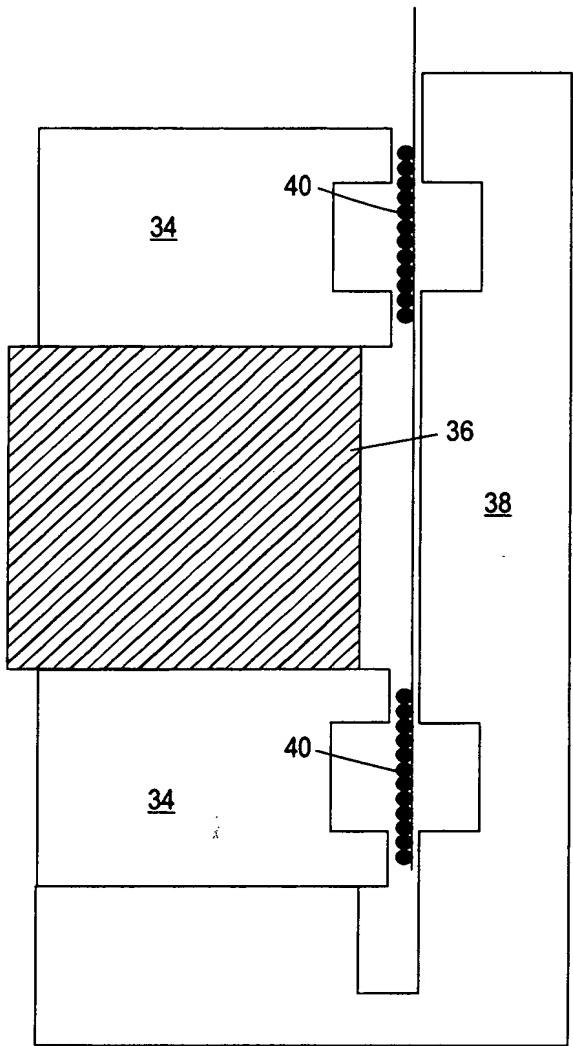


FIG.14

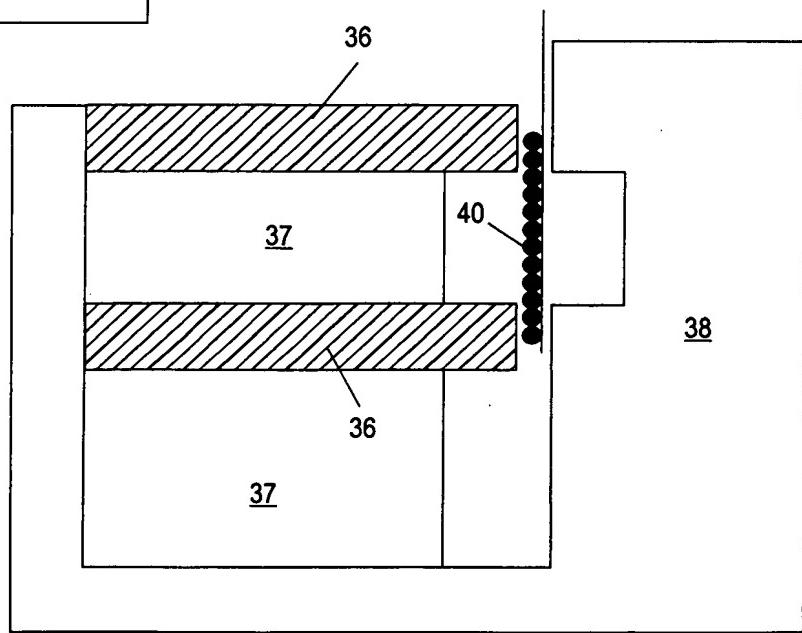


FIG.15

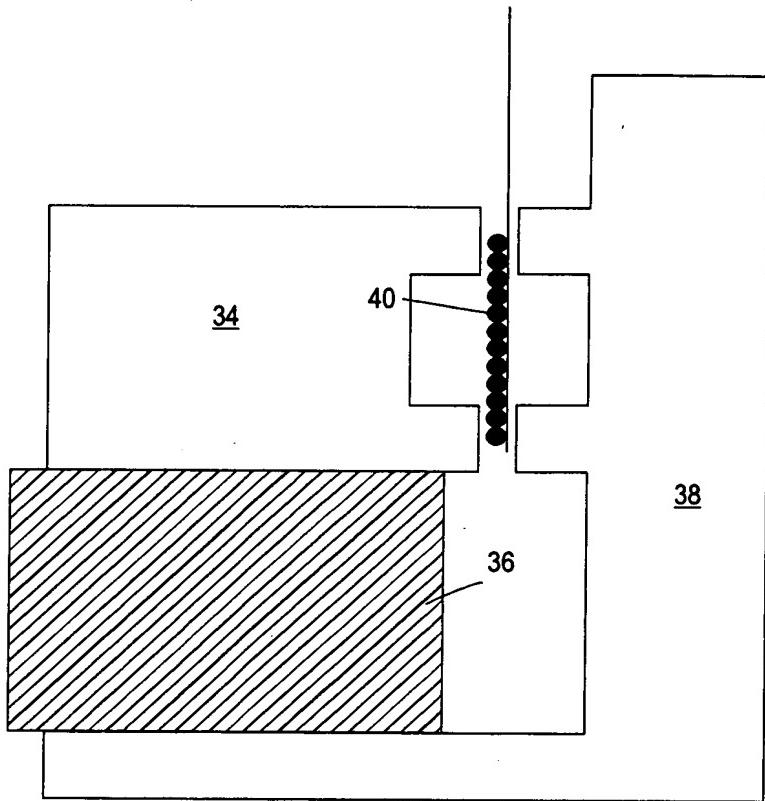


FIG.16

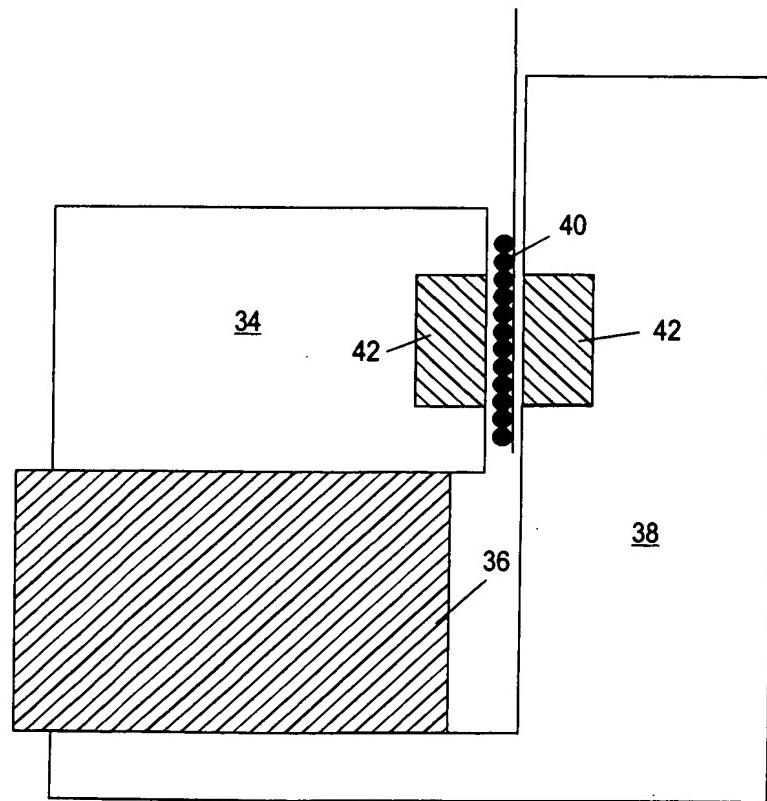


FIG.17